



Rapidly expanding world class aerospace and precision machining company is looking for passionate, highly motivated, cross trained machinists looking for challenging parts and opportunities for personal growth.

Skills and Experience:

- Must be able to work in a team but be able to think and solve problems alone.
- Show ability to learn new processes, techniques, equipment and technology.
- Minimum 5 years experience operating CNC mills, lathes, VTL's in a heavy manufacturing environment.
- Should be able to run forklift, overhead crane and use lifting devices to safely load and unload parts from machines, fixtures and work areas.
- Must be willing and able to work flexible shifts.
- Should be used to working in a production environment and quick change over with a mix of low and high volume part runs.
- Experience cutting super alloys like Titanium, Waspaloy, Inconel and René is a plus.
- Experience with large parts, forgings and aerospace component machining is a plus.

Machining:

- Accurately read engineering specifications, drawings, CNC programs and work instructions.
- Setup and run CNC lathes, mills, and VTL's with minimal supervision in accordance to set-up sheet, blueprints and operation sheets per customer requirements.
- Machine parts to specifications and delivery schedules.
- Use measuring tools/gauges to inspect and document quality checks during machining operations to assure parts meet specifications.
- Calculate and regulate cutting speeds/feeds/coolant flow/depth and angle of cuts.
- Monitor machines and adjust cutting tools, inserts and offsets.
- Set up machines, run and verify parts, document equipment changes, and maintain a safe and healthy work environment
- Examine existing part programs and recommend improvements.
- Use shop math to assist in all aspects of the job.
- Maintain machine maintenances and log.
- Confer with management, programmers and shop personnel to resolve machining issues, propose process improvements, uphold and participate in company quality and safety programs, perform duties as assigned.
- Experience with multi-axis mill/turn machines a plus but not required

Requirements

- 5+ years machining experience
- Must want to learn and share knowledge.
- Ability to interpret blueprints and operation sheets
- Able to understand programs on CNC machines
- Knowledge of typical inspection equipment and techniques

- Good understanding of shop math. Ability to use trigonometry on blueprints and operation sheets.
- Basic understanding of geometric tolerances
- Understanding principals of ISO9000 and 5S quality systems.

We have two positions open for shop leaders if you have the skills listed above as well as experience with managing personnel, schedules, equipment and training.

Top pay for experienced machinists. 100% paid employee health plan and relocation benefits. Passionate employees are given the opportunity for additional training. A detailed plan for promotions and pay increases is available.